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Smacna Hvac Duct Construction Standards

This Second Edition of
the SMACNA
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commercial metal and flexible duct construction standards is another in a long line dating from the 1950s. A quick overview of the changes is provided in the front of this manual. Meanwhile, a Committee has already begun work on what will be either addenda or a new edition.

HVAC Duct Construction Standards

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Ductwork and supports shall conform to the HVAC Duct Construction Standards, Metal and Flexible, Third Edition, 2005. Where fittings of configurations not shown in the HVAC-DCS are shown on the contract drawings, they shall be constructed as though they were therein.

**HVAC DUCT
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The third edition of the
HVAC Duct
Construction Standards

- Metal and Flexible is intended primarily for commercial and institutional duct construction. This American National Standard (ANSI/SMACNA 006-2006) contains tables and details for constructing ductwork for 1/2" to 10" wg positive and negative

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pressures.

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and Flexible**

3rd edition, 2005, 396
pages: The third
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constructing ductwork
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When referring to
Table 1-3 thru Table
1-10 in the SMACNA
HVAC Duct

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Standards, 2nd ed.,
1995, Use the Ward
“E” Angle on Rigidity
Class “E” and below;
Use the Ward “H”
Angle on Rigidity Class
“F”, “G” and “H” Use
the Ward “J” Angle on
Rigidity Classes above
“H” The tables as
shown herein are the
SMACNA Tables with
those interpretations
already substi- tuted.

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Construction Standards
Eli P. Howard, III Sheet
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**ANSI/SMACNA
006-2006 HVAC Duct
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HVAC DUCT
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AND FLEXIBLE.

Information Required
for Duct Construction.

1. A comprehensive duct layout indicating sizes, design airflows, pressure class, and routing of the duct system.
2. The types of

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fittings to be used
based on the
designer's calculations
of fitting

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ANSI, the American
National Standards
Institute, has
accredited SMACNA as
a standards-setting
organization. SMACNA
standards and manuals

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address all facets of the sheet metal and HVAC industry – including duct construction and installation, indoor air quality, energy recovery, roofing and architectural sheet metal, welding, and commissioning.

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an international association of union contractors, has 1,834 members in 103 chapters throughout the United States, Canada, Australia and Brazil.

smacna.org - Sheet Metal and Air Conditioning Contractors ...

1. SMACNA-HVAC Duct
Construction Standards-

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Third Edition 2005

DUCT SIZE DUCT
GAUGE JOINT LENGTH
WIDE SIDE
CONNECTOR NARROW
SIDE CONNECTOR 0 -
8" 24 56" T.D.C. T-25a
T.D.C. T-25a 9 - 12" 22
56" T.D.C. T-25a T.D.C.
T-25a 13 - 18" 20 56"
T.D.C. T-25a T.D.C.
T-25a 19 - 26" 22 56"

**1 W.G. - Hamlin
Companies**

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THIS PUBLICATION 1.
DISCLAIMER OF

WARRANTIES a) The
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Conditioning
Contractor's National
Association
("SMACNA") provides
its product for
informational

**SMACNA CAD
STANDARD**

notes: 1. tdc duct
constructed per

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smacna standards-first
edition 1995 2. duct
fabricated using
snaplock seams. 3. all
duct stiffened by
machine formed beads
spaced at 12" o.c. 4.
duct work to be sealed
per smacna hvac table
1-2 5. tdc cnt-jnt-condu-
loc @ tdc connector
center of duct & @ tdc
connector

Duct Fabrication Specifications Duct Construction

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Hranec Mechanical Corporation -
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systems, variable
airflow systems,
comfort heat/cooling,
exhaust duct options,
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Considerations. The
design process for a
successful kitchen
ventilation system
starts when . the
engineering design
HVAC team re-ceives
the kitchen equipment
...

**Design
Considerations for
Commercial Kitchen
Ventilation**

haust velocity
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regardless of the duct orientation and insulation level. Case II: Constant Effluent Generation Rate, Variable Con-centration in Exhaust a) Well insulated ducts, $R-10 \text{ h ft}^2 \text{ }^\circ\text{F/Btu}$ ($1.8 \text{ m}^2 \text{ }^\circ\text{C/W}$) and higher, The rate of grease accumulation decreases with reduced ve-locity regardless of duct orientation. b) Uninsulated ducts,

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**New Rules For
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CulinAire Systems**

3rd edition, 2006, 162
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inspection of
commercial HVAC duct
systems for compliance
with SMACNA/ANSI
HVAC Duct
Construction
Standards, Metal and
Flexible, (3rd edition)
and Fibrous Glass Duct
Construction Standard

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Smacna Hvac
Duct Construction
(7th edition). It reviews
materials and
Standard Metal
reinforcement of duct
Flexible 2005 3rd
systems, as well as
Edition
assembly and supports
of ducts.

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SMACNA has published
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appeared in Chapter

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10 of the high velocity
(later high pressure)
construction standards
and in Chapter 8 of the
Balancing and
Adjustment of Air
Distribution Systems
Manual of 1967 vintage.

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